

## AXLE KIT M40341 FOR THE XIXIX® WHEEL

### TOOLS NEEDED :

- Two 16 mm or 5/8" flat wrenches
- 1 hub wrench M40123.

Replacing the axle :

- 1 Loosen the attachment nuts M40335, and then the fork support M40340 with the two 16 mm or 5/8" flat wrenches.
- 2 Loosen the adjustment nut M40337 with the hub wrench M40123 and a 16 mm or 5/8" flat wrench.  
Disassemble the axle M40341 on the cog side and then remove the locking disk M40327.
- 3 Clean the interior of the body if necessary and replace the complete axle.
- 4 Place the locking disk M40327 on the axle and then install the unit in the hub on the cog side.
- 5 Screw the adjustment nut M40337 one turn on the axle with the hub wrench M40123 and a 16 mm or 5/8" flat wrench.  
Make it contact the external ring of the bearing with the hub wrench M40123 and a 16 mm or 5/8" flat wrench.
- 6 Screw on the fork support axle M40340 with the two 16 mm or 5/8" flat wrenches. **Torque : 16 - 20 N.m / 140-200 In.LBS.**
- 7 Adjust the bearing free play (install the wheel to the frame and put the bike down on the floor) : The adjuster nut contacts the external face of the bearing when using hub wrench M40123 and a 16 mm or 5/8" flat wrench. Repeat this operation if the adjustment doesn't seem to be optimum.

For adjusting the free play (see point 7 above).

